

目次

CONTENTS

《制造技术与机床》2022年第06期(总第720期) No.06.2022 Total Issue No.720

1 | 国内外动态 / Information at Home and Abroad

超精密加工 / Ultraprecision Machining

- 5 |** 超精密微小型车铣复合加工机床的空间误差建模与灵敏度分析/郑中鹏 金鑫 郭嘉靖 高瑞麟 井浩 李二波
Spatial error modeling and sensitivity analysis of ultra-precision micro-compound turn-milling machine tool/ZHENG Zhongpeng, JIN Xin, GUO Jiaping, GAO Ruilin, JING Hao, LI Erbo
- 11 |** 光学元件超光滑表面的流体动压抛光特性研究/付振峰 王振忠 王彪 申冰怡 黄雪鹏
Hydrodynamic effect polishing characteristics of ultra-smooth surfaces of optical components/FU Zhenfeng, WANG Zhenzhong, WANG Biao, SHEN Bingyi, HUANG Xuepeng
- 18 |** 抛光缎带二次型断面对压力场创成影响机制的交叉实验研究/杨航 顾建华 黄文 何建国
Cross-experimental study on the influence mechanism of the secondary section of the polished ribbon on the pressure field creation/YANG Hang, GU Jianhua, HUANG Wen, HE Jianguo

增材制造 / Additive Manufacturing Machining

- 25 |** FDM-3D 打印熔体挤出速度关键因素分析/王君 杨博 任前程 姜荣俊
Analysis of key factors of extrusion speed of FDM-3D printing melt/WANG Jun, YANG Bo, REN Qiancheng, JIANG Rongjun
- 31 |** 基于熔融沉积 3D 打印机的多色切换模组设计/王勇刚 吴学呈 高文杰 职山杰 黄双君 高泰
Design of multi-color switching modules based on fused deposition molding 3D printers/WANG Yonggang, WU Xuecheng, GAO Wenjie, ZHI Shanjie, HUANG Shuangjun, GAO Tai
- 37 |** 选区激光熔化金属增材制造设备控制系统设计与研究/黄凯俊 柳玉文 文珊珊 李鹏 朱亚奇 匡婷玉 张春杰
Design and research on control system of laser melting metal additive manufacturing equipment/HUNAG Kaijun, LIU Yuwen, WEN Shanshan, LI Peng, ZHU Yaqi, KUANG Tingyu, ZHANG Chunjie

故障诊断 / Fault Diagnosis

- 44 |** 基于 LMD 能量熵和支持向量机的齿轮箱故障诊断/徐乐 朱玉斌 郎超男
Gearbox fault diagnosis based on LMD energy entropy and support vector machine/XU Le, ZHU Yubin, LANG Chaonan
- 50 |** 基于 MRE 与特征类的轴承故障诊断方法/李富国 王俊元 武增荣 林炳乾 吕品德 范瑞天
Bearing fault diagnosis method based on MRE and EigenClass/LI Fuguo, WANG Junyuan, WU Zengrong, LIN Bingqian, LV Pinde, FAN Ruitian

特种加工 / Special Processing

- 55** | 电极材料对不锈钢短电弧-电化学复合加工性能影响研究/张儒 胡国玉 周建平 张晟晟 代向宇
Study on the effect of electrode materials on the performance of short electric arc-electrochemical compound machining stainless steel/ZHANG Ru, HU Guoyu, ZHOU Jianping, ZHANG Shengsheng, DAI Xiangyu
- 62** | 304 不锈钢表面织构液相辅助激光制备/翟帅杰 冯启高 张秋臣 逢明华 马利杰
Surface texture laser processing on 304 stainless steel with liquid-phase assisted method/ZHAI Shuaijie, FENG Qigao, ZHANG Qiuchen, PANG Minghua, MA Lijie
- 69** | 46MnVS5 连杆脉冲激光切割裂解槽实验研究/张传友 王冠 刘赞丰 张雅文
Experimental study on pulse laser cutting 46MnVS5 connecting rod cracking groove/ZHANG Chuanyou, WANG Guan, LIU Zanfeng, ZHANG Yawen

切削加工 / Cutting Processing

- 74** | TC4 钛合金平面磨削力分析与验证/王小松 胡晖 张小民 刘鑫
Analysis and validation of grinding force in TC4 titanium alloy surface grinding/WANG Xiaosong, HU Hui, ZHANG Xiaomin, LIU Xin
- 80** | 切削参数对 316H 不锈钢切削力影响的仿真研究/汪林 姜增辉 王书利 张闻捷
Simulation study of influence of cutting parameters on cutting force of 316H stainless steel/WANG Lin, JIANG Zenghui, WANG Shuli, ZHANG Wenjie

综述 / Special Reports

- 84** | 基于模糊数据处理的我国机床技术差距评价体系/苏铮 李丽 许静静 刘炳业 刘志峰 杨聪彬
Evaluation system of machine tool technology gap in China based on fuzzy data processing/SU Zheng, LI Li, XU Jingjing, LIU Bingye, LIU Zhifeng, YANG Congbin

设计与研究 / Design and Research

- 92** | SA-PSO 混合算法的侧铣刀轴轨迹规划/韩军 姚晟
Tool axis trajectory planning for flank milling based on SA-PSO hybrid algorithm/HAN Jun, YAO Sheng
- 100** | 基于分区域虚拟材料方法的轴承结合部精确建模方法研究/陈勇将 汤文成 郭魂 华洪良
Research on accurate modeling method of bearing joint based on sub region virtual material method/CHEN Yongjiang, TANG Wencheng, GUO Hun, HUA Hongliang
- 108** | 钢板锈蚀层激光清洗的热力学分析研究/张众 孙兴伟 杨赫然 董祉序 刘寅
Thermodynamic analysis and research on laser cleaning of corrosion layer of steel plate/ZHANG Zhong, SUN Xingwei, YANG Heran, DONG Zhixu, LIU Yin
- 113** | 运动平台磁悬浮直线同步电动机驱动系统 RBF-PID 自学习控制的研究/彭敬淇 蓝益鹏
Research on RBF-PID self-learning control of magnetic levitation linear synchronous motor drive system of motion platform/PENG Jingqi, LAN Yipeng

- 119** | 小型五轴雕刻机的设计及静动态特性分析/刘斌 李玮 王钧 郭志伟 魏新宇 王泰恒

Design and static dynamic characteristics analysis of small five-axis engraving machine/
LIU Bin, LI Wei, WANG Jun, GUO Zhiwei, WEI Xinyu, WANG Taiheng

工艺与制造 / Technology and Manufacture

- 129** | 砂带磨削钛合金表面粗糙度工艺参数的敏感性研究/伍娅 乔虎 曹岩
Study on sensitivity of technical parameters of abrasive belt grinding of titanium alloy surface roughness/WU Ya, QIAO Hu, CAO Yan

- 134** | 提高连杆大小孔中心线平行度的工艺改进及试验研究/韩彦龙 王峰
Process improvement and experimental research on increasing the parallelism of large and small holes in the connecting rod/HAN Yanlong, WANG Feng

- 140** | 行星齿轮架中空多向锻造工艺及模具设计/刘乐 殷银银 金宏 关悦 郑鹏辉 万志慧
Multi direction forging process and die design of hollow planetary carrier/LIU Le, YIN Yinyin, JIN Hong, GUAN Yue, ZHENG Penghui, WANG Zhihui

- 147** | 基于 PSO-LSSVM 和 NSGA-II 的心电记录仪外壳注塑工艺优化/王德昭 范希营 刘欣 王常晶 李春晓
Optimization of injection molding parameters of ECG recorder shell based on PSO-LSSVM and NSGA-II /WANG Dezhao, FAN Xiyang, LIU Xin, WANG Changjing, LI Chunxiao

检测与质量 / Test and Quality

- 153** | 基于改进粒子群算法数控磨床可靠性分配优化研究/范晋伟 刘会普 张理想 李伟华
Research on reliability allocation optimization of CNC grinder based on improved particle swarm optimization/FAN Jinwei, LIU Huipu, ZHANG Lixiang, LI Weihua

- 158** | 基于改进遗传算法的自由曲面测量路径优化/徐传法 王士军 王冉 李建宏 齐娜
Optimization of free-form surface measurement path based on improved genetic algorithm/
XU Chuanfa, WANG Shijun, WANG Ran, LI Jianhong, QI Na

- 164** | 基于参数不确定性条件下的齿轮弯曲疲劳可靠性灵敏度分析/李明凯 康贺铭 李永平 杨溥 陈雨 于欢 邓海龙
Sensitivity analysis of gear bending fatigue reliability based on parameter uncertainty/
LI Mingkai, KANG Heming, LI Yongping, YANG Pu, CHEN Yu, YU Huan, DENG Hailong

- 170** | 重型数控机床床身热变形分析及优化/徐妍妍 夏梓秋 陈映 赵明
Analysis and optimization of thermal deformation of heavy NC machine tool bed/
XU Yanyan, XIA Ziqiu, CHEN Yi, ZHAO Ming

- 176** | 纳米级气体静压轴承回转误差测控系统软件开发/钱林弘 冯艳冰 张新疆 雷大江 蓝河 崔海龙 郑越青
Software development of measuring and controlling system for the rotation error of nano aerostatic bearing/QIAN Linhong, FENG Yanbing, ZHANG Xinjiang, LEI Dajiang, LAN He, CUI Hailong, ZHENG Yueqing