

目次

CONTENTS

《制造技术与机床》2023年第04期(总第730期) No.04.2023 Total Issue No.730

1 | 国内外动态 / Information at Home and Abroad

专题专访 / Special Topics & Interview

- 4 | 2023 汉诺威金属加工世界 (EMO Hannover) 全球巡回新闻发布会在京举行 | 本刊记者 / 刘艳

特种加工 / Non-traditional Machining

- 5 | 多工位内齿轮电解加工机床的研制/蓝富林 李俊飞 刘桂贤 吴家葵 苏国康
Development of multi-station internal gear electrolytic machining machine tools/LAN Fulin, LI Junfei, LIU Guixian, WU Jiakui, SU Guokang
- 9 | 基于温度场的 C/SiC 复合材料短电弧放电加工等效热源研究/季玉 周建平 汪兵兵 秦曹阳 唐伟
Temperature field-based equivalent heat source study for short arc discharge machining of C/SiC composites/JI Yu, ZHOU Jianping, WANG Bingbing, QIN Caoyang, TANG Wei
- 15 | 激光熔凝与表面织构技术对摩擦性能的影响/赵昌龙 马振荣 张海峰 代兴宇 沈文博
Effect of laser melting and surface texture on tribological properties/ZHAO Changlong, MA Zhenrong, ZHANG Haifeng, DAI Xingyu, SHEN Wenbo

智能制造 / Intelligent Manufacturing

- 21 | 基于数字孪生的冲压智能维护系统研究与应用/姚明 张海明 赵兵 姚路嘉 郑德荣
Research and application of intelligent maintenance system for press line based on digital twin technology/YAO Ming, ZHANG Haiming, ZHAO Bing, YAO Lujia, ZHENG Derong
- 28 | 离散智能制造模式下柔性装夹关键技术研究/李瑞 王永鹏 南博儒 杨恒 李松涛
Research on key technologies of flexible clamping under discrete intelligent manufacturing mode/LI Rui, WANG Yongpeng, NAN Boru, YANG Heng, LI Songtao
- 36 | 基于物联网的电子装备组装线信息化管控设计与实现/郭磊 张红旗 吴钱昊 谢伶俐 周子豪
Design and implementation of informational management and control of electronic equipment assembly line based on internet of things/GUO Lei, ZHANG Hongqi, WU Qianhao, XIE Lingli, ZHOU Zihao

机器视觉与检测 / Machine Vision and Detection

- 44 | 基于全卷积神经网络的焊缝识别方法/段岳飞 马嵩华 胡天亮
Weld seam recognition method based on fully convolutional neural network/DUAN Yuefei, MA Songhua, HU Tianliang

- 50** | 基于单目视觉的双机器人协同标定技术/李梅平 李佳安 刘宏伟 喻强
柳峻达 田威
Collaborative calibration of dual mobile robots based on monocular vision/LI Meiping, LI Jiaan,
LIU Hongwei, YU Qiang, LIU Junda, TIAN Wei

设计与研究 / Design and Research

- 56** | 连续碳纤维增强复合材料 3D 打印喷头设计与实验分析/刘基盛 王叶松
李威 贾志新 方鹏程
Design and experimental analysis of 3D printing nozzle for continuous carbon fiber reinforced
composites/LIU Jisheng, WANG Yesong, LI Wei, JIA Zhixin, FANG Pengcheng
- 64** | 基于滑模扰动观测器的 PMSM 增量式模型预测控制/肖会芹 邓鲸昌 何静
贾林
Incremental model predictive of PMSM based on sliding mode disturbance observer/
XIAO Huiqin, DENG Jingchang, HE Jing, JIA Lin
- 72** | 基于 SolidWorks 二次开发的工程图尺寸冗余检查技术研究/王岩岩 张春燕
李坤 张胜文
Research on dimensional redundancy inspection technology of engineering drawings based
on the secondary development of SolidWorks/WANG Yanyan, ZHANG Chunyan, LI Kun,
ZHANG Shengwen
- 78** | 基于贝叶斯网络的复合双轴转台精度推理研究/李锟 王伟全 丁红昌 侯翰
Research on precision inference of compound biaxial turntable based on Bayesian network/
LI Kun, WANG Weiquan, DING Hongchang, HOU Han

工艺与制造 / Technology and Manufacture

- 85** | 不同热处理对高温合金 GH4141 微观组织和拉伸性能的影响/孙晓军 刘乐
付建建 杨晨辉 孙志擎 张亚龙
Effect of different heat treatment processes on microstructure and tensile properties of superalloy
GH4141/SUN Xiaojun, LIU Le, FU Jianjian, YANG Chenhui, SUN Zhiqing, ZHANG Yalong
- 89** | 大型铝合金环锻件加工变形控制技术研究/余杭卓 胡波洋 李开勇 吴健军
李小祥 朱文辉
Research on technology of deformation control for large aluminum alloy ring forging/
YU Hangzhuo, HU Boyang, LI Kaiyong, WU Jianjun, LI Xiaoxiang, ZHU Wenhui
- 97** | 非球面模具斜轴磨削工艺参数优化与试验研究/黄静 龙青松 高荣 张弓
周红艳
Experimental study on optimization of single point grinding process for aspheric mould/
HUANG Jing, LONG Qingsong, GAO Rong, ZHANG Gong, ZHOU Hongyan
- 104** | 机器人手臂加工工艺的研究/赵家硕 梁孟齐 郑毅 郭秀华 王永光
Research on machining technology of an arm for robot/ZHAO Jiashuo, LIANG Mengqi,
ZHENG Yi, GUO Xiuhua, WANG Yongguang

检测与质量 / Test and Quality

- 109** | 基于八叉树的复杂曲面测量路径规划/张连鑫 朱祥龙 董志刚 康仁科
潘蕊 张志远
Measurement and processing integration technology based on population algorithm/
ZHANG Lianxin, ZHU Xianglong, DONG Zhigang, KANG Renke, PAN Rui, ZHANG Zhiyuan
- 115** | 高次非球面磨床动力学模态分析与加工验证/吴翠红 于博
The dynamic modal analysis and machining verification of high-order aspherical grinder/
WU Cuihong, YU Bo

- 121** | 轴承动态刚度测量方法及测量设备研究/吕赛赛 胡英贝 高奋武 孙建勇 王虎强

Research on measurement method and equipment of dynamic stiffness of bearing/
LV Saisai, HU Yingbei, GAO Fenwu, SUN Jianyong, WANG Huqiang

- 126** | 基于稀疏描述的 X 射线焊缝图像缺陷检测研究/王丹 高炜欣

Research on defect detection of X-ray weld image based on sparse description/WANG Dan,
GAO Weixin

管理信息化 / Management and Informatization

- 132** | 考虑工序复杂性和员工差异的成组产品并行生产线平衡优化/楚岩枫 高晋钢

Balancing optimization of parallel production lines for group products considering process
complexity and employee variance/CHU Yanfeng, GAO Jingang

- 141** | 基于 OPC UA 的挤出生产线监控系统信息模型/王小友 廖映华 王华

Information model of extrusion line monitoring system based on OPC UA/WANG Xiaoyou,
LIAO Yinghua, WANG Hua

- 148** | 基于深度强化学习的作业车间调度问题优化/乔东平 段绿旗 黎宏磊 肖艳秋

Optimization of job shop scheduling problem based on deep reinforcement learning/
QIAO Dongping, DUAN Lvqi, LI Honglei, XIAO Yanqiu

- 156** | 订单加急扰动下柔性生产车间动态完全重调度/王彦勇 张一泽

Dynamic complete rescheduling of flexible production shop under order expediting disturbance/
WANG Yanyong, ZHANG Yize

功能部件 / Function Units

- 163** | 实心/空心滚珠丝杠动态、静态的热特性分析计算/李雪晓 段明德 毕星瑞

Analysis and calculation of dynamic and static thermal characteristics of solid/hollow ball screw/
LI Xuexiao, DUAN Mingde, BI Xingrui

- 169** | 加工工件质量及安装位置对滚珠丝杠进给系统动态特性的影响/王晨升 冯裕海 苏芳 王舒玮

Influence of mass and installation location of workpiece on dynamic characteristics of ball screw
feed system/WANG Chensheng, FENG Yuhai, SU Fang, WANG Shuwei

- 174** | 样本不均衡时轴承故障的非平衡卷积网络诊断/裴红蕾

Unbalanced convolution network diagnosis of bearing faults under imbalanced samples condition/
PEI Honglei